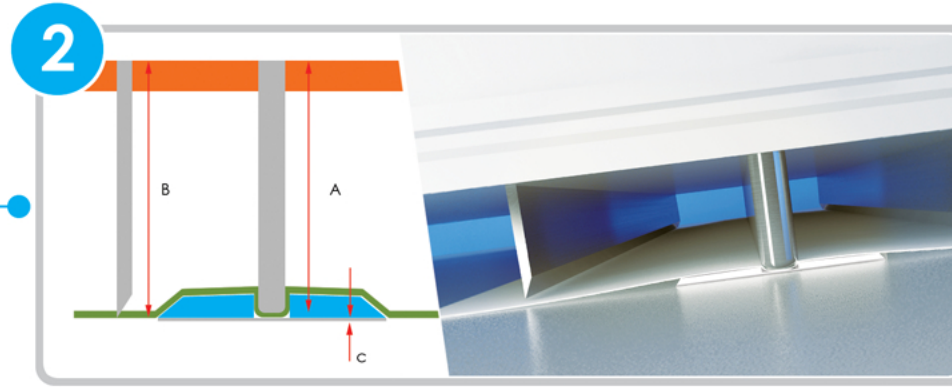
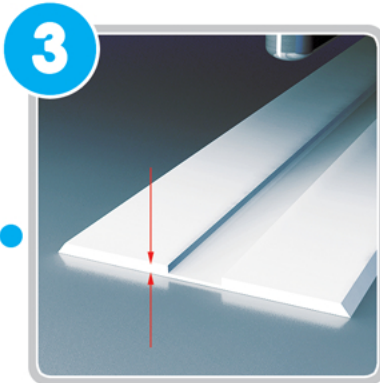


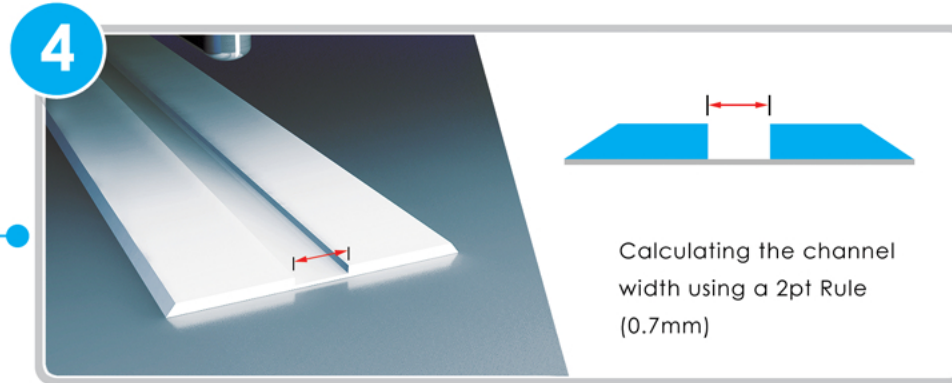
**Board Thickness =**  **mm**  
(100µm = 0.1mm)



**Creasing Rule Height =** 23.80 -  - 0.1 =  **mm** round up to nearest whole number  
(A) (B) (C)



= Height of Matrix



**Channel Width =** 1.5 x  + 0.7 =  **mm**

for <600 microns (µ) x 1.5, for > 600 microns (µ) x 2.0